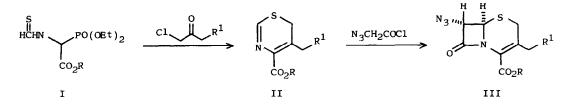
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TOTAL SYNTHESIS OF β -LACTAM ANTIBIOTICS II. (±)-CEPHALOTHIN

Ronald W. Ratcliffe and B. G. Christensen Merck Sharp & Dohme Research Laboratories, Division of Merck & Co., Inc. Rahway, New Jersey 07065

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a-Thioformamido-diethylphosphonoacetates (I) have been found to condense with 1chloro-2-propanones in the presence of base to give 6H-1,3-thiazine-4-carboxylates (II). These compounds react smoothly with azidoacetyl chloride and triethylamine, providing 7a-azido cephems of general structure III. One of these cephem derivatives has been converted to racemic cephalothin (<u>14</u>), a clinically important, semi-synthetic cephalosporin.



Condensation of 1-chloro-2-propanone with thioformamide $\underline{1a}^1$ in acetone containing 1.1 equivalents of K_2CO_3 at room temperature afforded a 4:1 mixture of thioformimidate $\underline{2}$ and thiazine $\underline{3}$ in quantitative yield: $\underline{2}$ has ir (CCl₄) 5.71, 5.76, 6.25, 7.91, 9.48, and 9.73 μ ; nmr (CDCl₃) τ 7.66 (s, COCH₃), 6.20 (s, Ω_2CH_3), 6.16 (s, ΩCCH_2S), 5.36 (d, $J_{HP} = 21$ Hz, CHP), and 1.59 (d, $J_{HP} = 4$ Hz, N=CH). The mixture was converted solely to $\underline{3}$ by NaH in DME, or better, with K_2OO_3 in acetone: ir (CCl₄) 5.80 μ ; nmr (CDCl₃) τ 7.75 (s, CH₃), 6.67 (splintered s, SCH₂), 6.15 (s, OCH₃) and 1.73 (s, N=CH); m/e 171 (M⁺). Alternatively, thiazine $\underline{3}$ was obtained in 83% yield by stirring $\underline{1a}$ and 1-chloro-2propanone in acetone containing 3 equivalents of K_2CO_3 . Dropwise addition of azidoacetyl chloride² to an ice-cold solution of $\underline{3}$ and Et₃N provided, after chromatography, $\overline{3}$ 52% of crystalline 7 α -azido cephem $\underline{4}$: mp 87-88°; ir (CCl₄) 4.73, 5.59, and 5.76 μ ; nmr (CDCl₃) τ 7.90 (s, CH₃), 6.89 and 6.49 (ABq⁴, J = 18 Hz, SCH₂), 6.15 (s, OCH₃), 5.49 (d, J = 1.8 Hz, H6 or H7), and 5.40 (d, J = 1.8 Hz, H7 or H6); m/e 254 (M⁺).

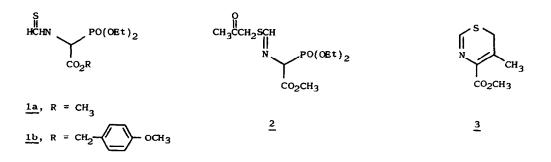
Having demonstrated the applicability of our synthetic scheme, we turned our attention to the construction of a cephem derivative suitable for conversion to useful cephalosporin antibiotics. Treatment of thioformamide lb¹ with 1-chloro-3-acetoxy-2propanone⁵ and excess K_2CO_3 in acetone for 3 hours at room temperature gave crude thiazine 5: ir (CCl₄) 5.71 and 5.82(sh)µ; nmr (CDCl₃) 7 7.95 (s, COCH₃), 6.63 (s, SCH₂), 6.20 (s, OCH₃), 4.86 (s, CH₂OAc), 4.75 (s, CH₂Ar), 3.13 (d, J = 9Hz, ArH), 2.63 (d, J =9Hz, ArH) and 1.65 (s, N=CH). Addition of azidoacetyl chloride to 5 and EtgN in icecold CH₂Cl₂ afforded a 1:2 mixture of Δ^2 and Δ^3 cephems 6 and 7, which were easily separated by column chromatography. The Δ^2 -isomer arises from EtaN initiated double bond isomerization of the initial Δ^3 -product. This difficulty was surmounted by simply allowing an equimolar mixture of thiazine 5, azidoacetyl chloride, and Et3N in CH_2Cl_2 at -78° to gradually warm to room temperature, affording 7α -azido- 4^3 -cephem 7 in 56% yield: ir (CC1₄) 4.73, 5.58, and 5.73 μ ; nmr (CDC1₃) τ 6.75 and 6.35 (ABq, J = 19 Hz, SQH₂), 5.47 (d, J = 1.8 Hz, H6 or H7), 5.40 (d, J = 1.8 Hz, H7 or H6) and 5.27 and 4.98 (ABq, J = 13 Hz, CH₂OAc); uv (EtOH) 228 (e 32,400) and 268 (e 18,100)mµ; m/e 418 (M^+). Compound 7 contains the requisite functionality for conversion to cephalothin.

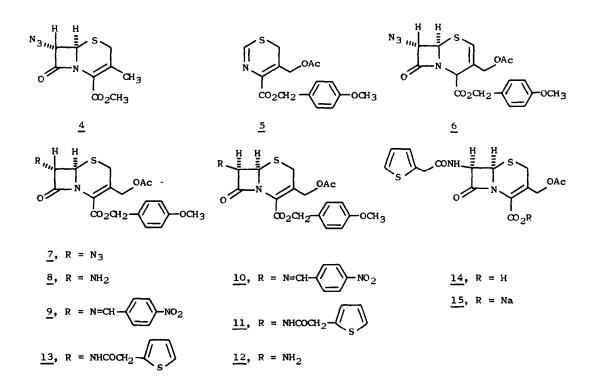
Hydrogenation of $\underline{7}$ in benzene solution over PtO₂ afforded amino cephem $\underline{8}$: ir (CHCl₃) 2.94, 5.62, and 5.75 μ ; nmr (CDCl₃) τ 8.18 (br s, NH₂), 5.87 (d, J = 2Hz, H7), and 5.57 (d, J = 2Hz, H6); m/e 392 (M⁺), which was converted to crystalline 7 α -Schiff base 9 with p-nitrobenzaldehyde in CH₂Cl₂ containing MgSO₄: 74% overall yield; ir (CHCl₃) 5.61, 5.76, and 6.10 μ ; nmr (CDCl₃) τ 6.67 and 6.28 (ABq, J = 18 Hz, SCH₂), 5.22 and 4.93 (ABq, J = 13 Hz, CH₂OAc), 5.08 (d, J = 2Hz, H6), 4.72 (d, J = 2Hz, H7), and 1.41 (s, N=CH); m/e 525 (M⁺). The Schiff base anion, generated from 9 and one equivalent of PhLi in THF at -78°, was treated with DMF and quenched with aqueous HOAc.⁶ Work-up afforded a 92% yield of a 55:45 mixture of epi and normal Schiff bases 9 and <u>10</u>, respectively.

It was observed that the pure normal Schiff base <u>10</u> gave on epimerization the same 55:45 epi-normal mixture as did pure epi Schiff base <u>9</u>. Pure 6(R), 7(R)-Schiff base <u>10</u> was obtained as follows. Cephalothin (<u>14</u>)⁷ was converted to its acid chloride with oxalyl chloride in CH₂Cl₂ containing 0.1 equivalent of DMF, and the crude product was treated with p-methoxybenzyl alcohol and d, 1-a-pinene in CH₂Cl₂. Chromatography and recrystallization provided 41% of p-methoxybenzyl cephalothin (<u>11</u>), mp 148-149.5°; ir (CHCl₃) 5.60, 5.77, and 5.93µ; nmr (CDCl₃) τ 6.77 and 6.43 (ABq, J = 18 Hz, SCH₂), 6.18 (s, thienyl-CH₂), 5.25 and 4.86 (ABq, J = 13 Hz, CH₂OAc), 5.10 (d, J = 4.5 Hz, H6), and 4.20 (d of d, J = 4.5 Hz and J = 9Hz, H7); uv (EtOH) 229 (e 23,460) and 266 (e 8,830)mµ; m/e 516 (M⁺). The thienylacetyl group was cleaved by successive treatment of a cold CH₂Cl₂ solution of <u>11</u> with PCl₅-quinoline, n-propanol, and NaCl-H₂O,⁸ yielding 64% of 7βamino cephem <u>12</u>: ir (CHCl₃) 5.62 and 5.77µ; nmr (CDCl₃) τ 8.19 (br s, NH₂) and 5.15 (m, H6 and H7). Crystalline 6(R),7(R)-Schiff base <u>10</u> was obtained in quantitative yield by stirring <u>12</u> with one equivalent of <u>p</u>-nitrobenzaldehyde in CH₂Cl₂ containing MgSO₄ for 6 hours at room temperature: mp 113-115°; ir (CHCl₃) 5.60, 5.76, and 6.09µ; nmr (CDCl₃) τ 6.70 and 6.34 (ABq, J = 18 Hz, SCH₂), 5.20 and 4.87 (ABq, J = 13 Hz, CH₂OAc), 4.82 (d, J = 4.5 Hz, H6), 4.50 (d of d, J = 4.5 Hz and J = 1.8 Hz, H7), and 1.25 (d, J = 1.8 Hz, N=CH); m/e 525 (M⁺).

The racemic Schiff base mixture afforded the corresponding mixture of amino cephems 8 and 12 in 92% yield by exchange with 2,4-DNPH·TsOH in EtOH. Acylation of this mixture with 2-thienylacetyl chloride-pyridine in CH₂Cl₂ at 0° gave amides 11 and 13, which were separated by column chromatography. The racemic 7 β -isomer 11 was identical in all respects (ir, nmr, uv, ms, and tlc) to 6(R),7(R)-11 obtained from cephalothin. (±)-Cephalothin (14) was obtained in 95% yield by treatment of (±)-11 with 5:1 TFA-PhOCH₃ for 5 min at 0°. Both (±)-14 and its sodium salt 15 were identified by spectral comparison (ir, nmr, uv) with authentic samples of the corresponding natural modifications. In addition, (±)-15 displayed the same antimicrobial spectrum and approximately one-half the activity of commercial sodium cephalothin.

The extension of these procedures to the synthesis of cefoxitin⁹ and to nuclear modified β -lactam antibiotics¹⁰ will be the subject of forthcoming communications.





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